

4-爪卡盘

- 2+2 自定心
- 2轴独立自定心夹紧
- 离心力补偿



应用/客户利益

- 通过1个中心驱动机构在2轴上进行独立的自定心夹紧
- 工件机械定心
- 可夹紧所有几何形状工件
- 具有离心力补偿, 可实现最高转速
- 零件经过表面硬化处理, 使用寿命长
- 适用各种样式的标准顶爪

技术特点

- 离心力补偿
- 优化的润滑系统
- 大通孔
- 卡爪齿距 1/16" x 90°

标准配置

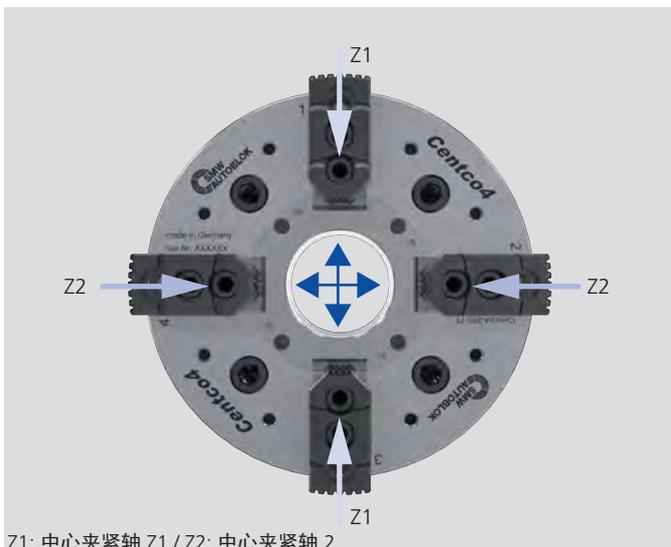
4 爪卡盘, 8 件T型块和螺钉

订货示例

4 爪卡盘 Centco4-260-72

应用实例

2+2 自定心和补偿夹紧

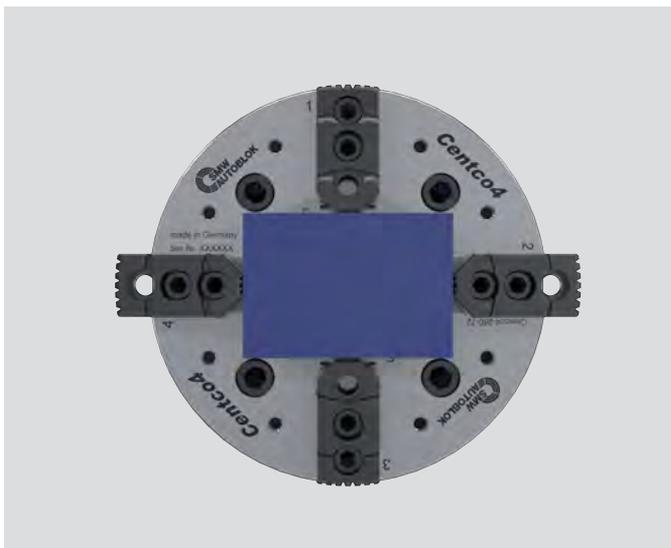


Z1: 中心夹紧轴 1 / Z2: 中心夹紧轴 2

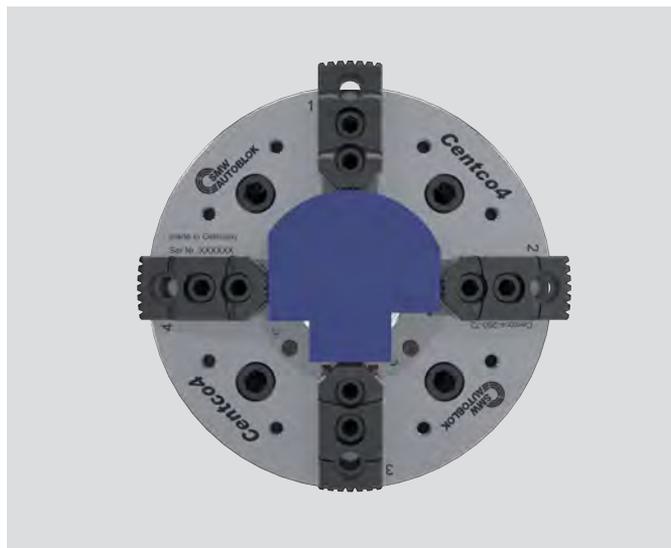
2+2 自定心夹紧圆形或方形工件



2+2 自定心和补偿夹紧有规则的工件



2+2 自定心和补偿夹紧无规则工件

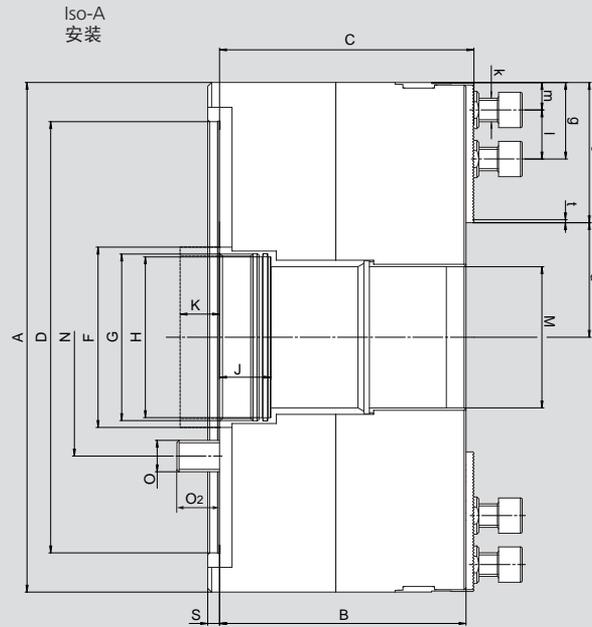
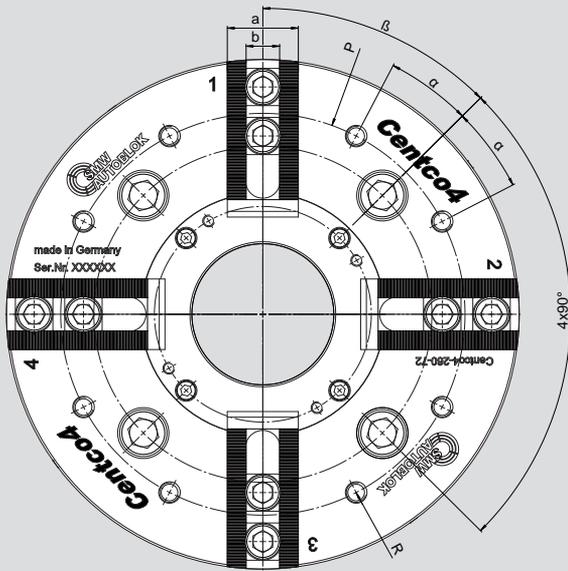


4-爪卡盘

- 2+2 自定心
- 2轴独立自定心夹紧
- 离心力补偿

Centco4

英制齿



保留技术更改。
如需更多信息，请咨询我们的客户服务。

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SMW-AUTOBLOK 型号 CENTCO4		210	260-72	315	400
安装型式		Z170	Z220	Z300	Z300
外径	A	on request	260	on request	on request
	B	on request	125	on request	on request
	C	on request	129	on request	on request
安装直径	D H6	on request	220	on request	on request
	F	on request	92	on request	on request
滑块螺纹/深度	G	on request	M85 x 2 / 20	on request	on request
定心止口	H H7	on request	82	on request	on request
定心止口端面	J	on request	26	on request	on request
滑块行程	K	on request	20	on request	on request
通孔	M H7	on request	72	on request	on request
螺栓所在直径	N	on request	171.4	on request	on request
固定螺栓	O	on request	M16	on request	on request
	O2	on request	22	on request	on request
螺纹/螺纹深度	P	on request	205	on request	on request
	R	on request	M10 / 21	on request	on request
卡爪宽度	S	on request	6	on request	on request
	a	on request	36	on request	on request
	b H7	on request	17	on request	on request
槽宽	c	on request	71.5	on request	on request
	d	on request	58.5	on request	on request
最大	g	on request	58 / 25	on request	on request
最大/ 最小	k	on request	M12	on request	on request
螺栓 ISO 4762 12.9	l	on request	19	on request	on request
最小	m	on request	6	on request	on request
英制齿	t	on request	1/16" x 90°	on request	on request
	α°	on request	17.5	on request	on request
	β°	on request	45	on request	on request
每个卡爪行程	mm	on request	5.25	on request	on request
均衡补偿量	mm	on request	4	on request	on request
最大驱动力	kN	on request	50	on request	on request
最大总夹紧力	kN	on request	125	on request	on request
最高转速	min-1	on request	4500	on request	on request
重量 (不含爪)	kg	on request	43	on request	on request
转动惯量	kgm ²	on request	0.4	on request	on request
推荐的驱动油缸		on request	SIN-S 150 / 175	on request	on request
推荐的驱动油缸		on request	VNK-T2 170-77	on request	on request