

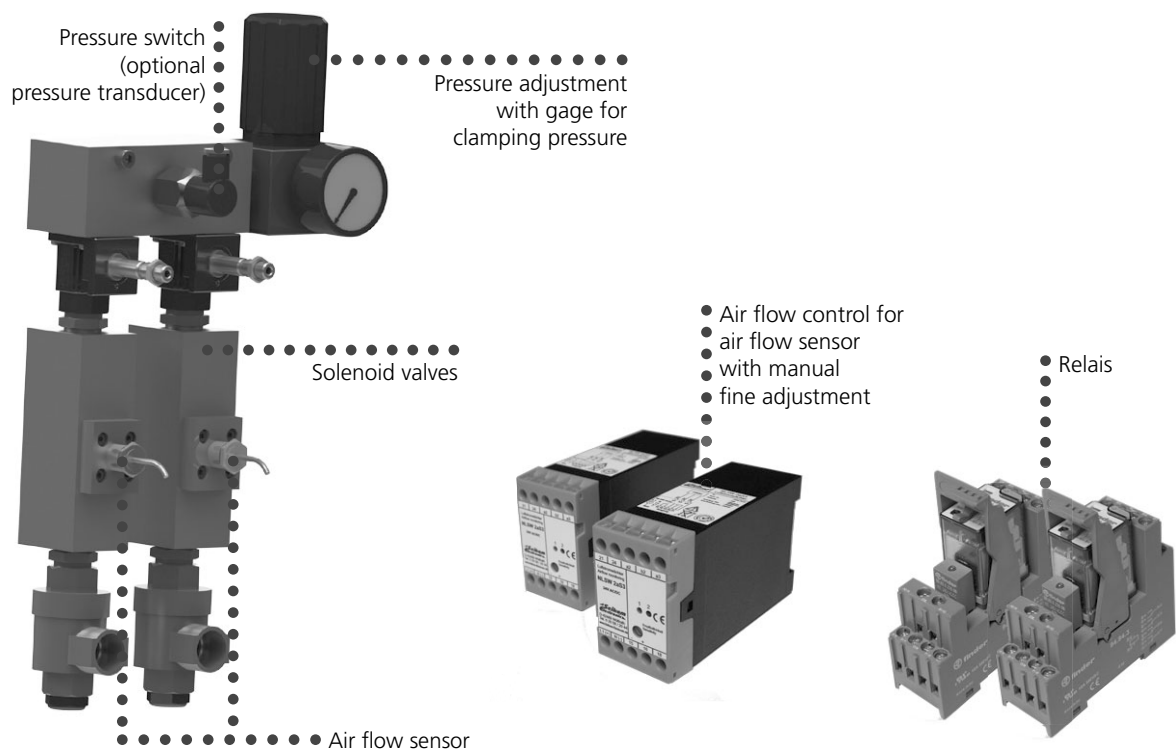
# AC-BB

Control unit for  
SP and Big Bore chucks

- Electronic safety control unit
- For SP and Big Bore chucks
- Without pressure control
- Without stroke control

## Electropneumatic control unit for SP and Big Bore® chucks

- 1/2" or 3/4" design for SP and Big Bore chucks
- Actuation via foot pedal or push button (not included in the supply range)
- Clamping control via air flow sensors
- Quick chuck actuation via diaphragm valves with quick exhaust
- Airflow control with LED for ready and air flow. Adjustable air flow sensor sensitivity



| SMW-AUTOBLOK Type | Voltage | Size | Id. No. |
|-------------------|---------|------|---------|
| AC-BB             | 24 V    | 1/2" | 202342  |
| AC-BB             | 110 V   | 1/2" | 202343  |
| AC-BB             | 220 V   | 1/2" | 202344  |
| AC-BB             | 24 V    | 3/4" | 202837  |
| AC-BB             | 110 V   | 3/4" | 202838  |
| AC-BB             | 220 V   | 3/4" | 202839  |

### Standard equipment:

as shown, without hoses and fittings

### Approx. dimensions (w x h x d)

222 x 465 x 128 mm

### Accessories:

**Foot pedal** F2 with 4 m cable  
Id. No. 013324



**Push button** with 5 m cable  
Id. No. 192942



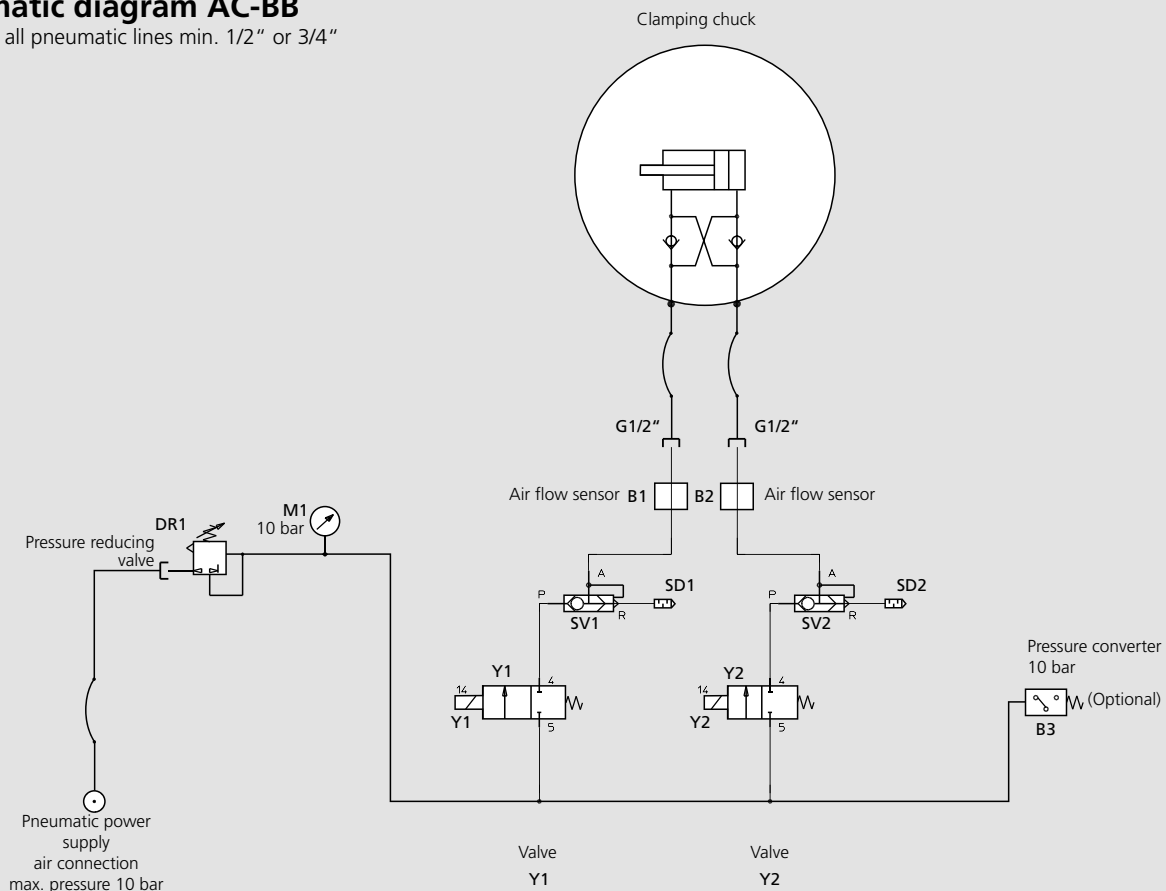
**Air service unit**  
Id. No. 1/2" 192074,  
Id. No. 3/4" 199790



- Pneumatic diagram
- Wiring diagram

### Pneumatic diagram AC-BB

⚠ Size of all pneumatic lines min. 1/2" or 3/4"



## Wiring diagram AC-BB

